GWS 1-02 –Administrative Control of Welding & Brazing
Attachment 1, Weld Tracking Chart

Rev. 1, 5/18/05

WELD TRACKING CHART

T	Т	ı	Т	Job No.:						System:							Identification:									
Drawing	Line	WPS	Line	Тур	Weld	Mat'l	Pipe	Wall	PWHT	BHN		NDE						Accept	Reject		eject	Carbon	Alloy	QC	Date	Comments
No.	No.		Class	Weld	STN		Size	Thk			UT	RT	PT	MT	In.	VT	РМІ	or Reject	R1	R2	REJ IN	Inches	Inches			
						Drawing Line WPS Line Typ Weld	Drawing Line WPS Line Typ Weld Mat'l	Drawing Line WPS Line Typ Weld Mat'l Pipe	Drawing Line WPS Line Typ Weld Mat'l Pipe Wall	Drawing Line WPS Line Typ Weld Mat'l Pipe Wall PWHT	Drawing Line WPS Line Typ Weld Mat'l Pipe Wall PWHT BHN	Drawing Line WPS Line Typ Weld Mat'l Pipe Wall PWHT BHN	Drawing Line WPS Line Typ Weld Mat'l Pipe Wall PWHT BHN	Drawing Line WPS Line Typ Weld Mat'l Pipe Wall PWHT BHN	Drawing Line WPS Line Typ Weld Mat'l Pipe Wall PWHT BHN NDE	Drawing Line WPS Line Typ Weld Mat'l Pipe Wall PWHT BHN NDE	Drawing Line WPS Line Typ Weld Mat'l Pipe Wall PWHT BHN NDE	Drawing Line WPS Line Typ Weld Mat'l Pipe Wall PWHT BHN NDE	Drawing Line WPS Line Typ Weld Mat'l Pipe Wall PWHT BHN NDE Accept	Drawing Line WPS Line Typ Weld Mat'l Pipe Wall PWHT BHN NDE Accept	Drawing Line WPS Line Typ Weld Mat'l Pipe Wall PWHT BHN NDE Accept Re	Drawing Line WPS Line Typ Weld Mat'l Pipe Wall PWHT BHN NDE Accept Reject	Drawing Line WPS Line Typ Weld Mat'l Pipe Wall PWHT BHN NDE Accept Reject Carbon	Drawing Line WPS Line Typ Weld Mat'l Pipe Wall PWHT BHN NDE Accept Reject Carbon Alloy	Drawing Line WPS Line Typ Weld Mat'l Pipe Wall PWHT BHN NDE Accept Reject Carbon Alloy QC	Drawing Line WPS Line Typ Weld Mat'l Pipe Wall PWHT BHN NDE Accept Reject Carbon Alloy QC Date

Form GWS 1-02-A1

Legend: BW - Butt Weld; SW - Socket Weld; NW - Nozzle Weld; TSW - Threaded Seal Weld